



CERTIFICATE 07 8803 14030743

2. Designation **EN ISO 9606-1 135 T BW FM1 S s 12,5 D 60,3 H-L045 ss nb**

3. Certification body : Bureau Technical Inspection OU
Reference no. : K-24-567

4. WPS No. : 02-135-BW
5. Welder's name : Serhii Senilevych (S1)
6. Identification : 39505110096
7. Method of Identification : Elamisluba
8. Date and place of birth : 11.05.1995 UKR
9. Employer : V.S.K.V. Grupp OÜ
10. Code / Testing Standard : EN ISO 9606-1: 2017
11. Job knowledge : not tested

Applicable: PED 2014/68/EC

12.	Weld test details	Range of qualification
13. Welding process(es)	135	135,138
13.a Transfer mode	D	D, S, G, P
14. Product type (plate or pipe)	T	T; P
15. Type of weld	BW	BW
16. Parent material groups(s)	1.2	1 to 11
16.a Filler material group(s)	FM1	FM1, FM2
17. Filler material (Designation)	(EN ISO 14341-A: G 42 4 M21 3Si1) S	S, M
18. Gas/Flux	EN ISO 14175-M21	-
18.a Auxiliaries	-	-
19. Type of current and polarity	DC (+)	-
20. Material thickness (mm)	-	-
20.a Deposited thickness (mm)	12,5	$\geq 3,0$
21. Outside pipe diameter(mm)	60,3	$\geq 30,15$
22. Welding position (s)	H-L045	PA, PC, PF, PE
23. Weld details	ss nb	ss nb, ss mb, bs
23.a Single layer/multi layer	ml	sl, ml

Additional information:

Type of test	Performed and accepted	Not required
27. Visual testing	X	
28. Radiographic testing	X	
29. Macroscopic examination		X
30. Fracture testing		X
31. Tensile testing		X
32. Bend testing	X	
33. Magnetic Particle		X
34. Hardness testing		X
35. Impact testing		X
36. Liquid penetrate testing		X

24.. Date of welding : 28.05.2024

25. Place : Estonia, Tallinn

26. Validity of approval : 27.05.2027

Detsident

V. Issajev

(person, responsible for certification decision)

37. Confirmation for the certificate by employer/welding coordinator for the following 6 months (EN ISO 9606-1 it. 9.2)

Date	Signature	Position or title	Date	Signature	Position or title
28.05.2024		V.S.K.V. Grupp OÜ			
01.07.2024		V.S.K.V. Grupp OÜ			